Some relevant safety features and measurements for control of medical treadmills

no.	safety feature	info / download	to do
1.	checksum in interface communication	QA and RA agreement page 1 article b2)	test procedure with interface communication logfile, assessment and release document.
2.	acknowledgement in interface communication	QA and RA agreement page 1 article b2)	test procedure with interface communication logfile, assessment and release document
3.	failsafe in interface communication	QA and RA agreement page 1 article b3)	test procedure with interface communication logfile, assessment and release document
4.	status communication	see [10A] ControlStatus of coscom v4	test procedure with interface communication logfile, assessment and release document
5.	initialisation / request control and confirm ready for start (at least for all newly designed models)	confirmation on treadmill if treadmill has UserTerminal or alternatively confirmation on ECG. See [7B] coscom v4	test procedure with interface communication logfile, assessment and release document
6.	design, validation and maintenance based on IEC 62304 certified along with the IEC 60601-1 standard by DAkkS accredited laboratory.	regulatory requirements based on MDR (EU) 2017/745 e.g. Article 10 and Section 3 of Annex I, Article 22 and others	done for treadmill. see certification by DAkkS accredited laboratory. CB / IEC 60601-1 certificate from TÜV Süd
7.	design, validation and maintenance based on ISO 14971 including PMS, certified along with the IEC 60601-1 standard by DAkkS accredited laboratory.	regulatory requirements based on MDR (EU) 2017/745 ANNEX I 17.2., ANNEX III, Article 22 and others	done for treadmill. see certification by DAkkS accredited laboratory. CB / IEC 60601-1 certificate from TÜV Süd
8.	PMS; quality assurance and regulatory affairs agreement between the involved parties: manufacturer of ECG and manufacturer of treadmills.	regulatory requirements based on MDR (EU) 2017/745 Articles 22, 83, risk management. QA and RA agreement page 1 respective articles	update: see sample QA and RA agreement with release document template. download
9.	fall prevention system (e.g. safety arch with harness & chest belt) for all subjects/patients, where a fall would pose an unacceptable risk.	based on risk management according to ISO 14971	done for treadmill. see risk management and warnings in IFU. e.g. page 11 of manual

Figure 13: Example for "request control" confirmation:



CAUTION! The treadmill will start now! Make sure the patient / subject holds the handrails and is ready for start to walk or run.

Use chest belt and safety arch for fall prevention for all applications where a fall would cause high risks to the patient / subject.



Some relevant links:

 $http://www.coscom_vq/20211111_cos100115v4_hpcosmos_coscom_v4_interface_protocol_treadmills_ergometers_admin_OP.pdf \\ http://www.coscom_org/coscom_v4/20210924_hpcosmos_coscom_v4_QA_RA_sample.docx$

http://www.coscom.org/coscom_v4/20211201_regulatory_requirements_coscom_v4_interface_protocol_treadmill_control_hpcosmos.pdf
https://www.hpcosmos.com/sites/default/files/uploads/documents/20170120_h_p_cosmos_cb_certificate_iec_60601-1_product_family_150-50_lc.pdf
https://www.hpcosmos.com/de/aktuelles/interface-control-treadmills-risks-non-compliance-safety-features

